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D350-567-145
Job Sheet 203762



Part No: D350-567-145 Job Qty: 2 pcs

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 12/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	✓	12/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	✓	Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

(013607)

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Container No: S242919



Part: D350-567-145

Job No: 203762

Serial No/Batch: S242919

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

120 QC 4	2 pcs	12/19/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B 2 pcs		12/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	12/19/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	12/19/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 110 - Pick Kit					
Descriptions: 120 - QC4- 100% Inspect kits for completeness					
130 - Identify and pack for shipping as per PPP D350-567-145 Location:FG033					

135 - Document Control - Photocopy bluefile & type labels per PPP D350-567-145 CHG001
140 - QC21- Final Inspection - Work Order Release

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9-89

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3-3A ✓	Bolt	10 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	S228769 ✓
AN525-10R6 ✓	Screw	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S147142 ✓
AN525-832R7 ✓	Screw	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S237975 ✓
CB200 ✓	Acrylic Adhesive, 3.5G	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S245254 ✓
D3802-1 (cyl 1 at 24") ✓	Window Seal (\$ Per Foot)	4 ft (2 ea) ✓	110-Packaging 1 - Pick Kit	S285240 ✓
D4435-9 ✓	Bracket	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S214112 ✓
D4436-041 ✓	Aft Bracket Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S202697 ✓
D4441-1 ✓	Rubber Seal (24")	4 ft (2 ea) ✓	110-Packaging 1 - Pick Kit	S092102 ✓
D4730-020-030 ✓	Velcro Strip 2.0W/ X 3.0L	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S198071 ✓
D4971-041 ✓	T/R Bellcrank Cover Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S239837 ✓
D5076-041 ✓	Fwd Bracket Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S229084 ✓
MS21042L06 ✓	Nut	14 Ea (7 ea) ✓	110-Packaging 1 - Pick Kit	S218601 ✓
MS21042L08 ✓	Nut	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S232687 ✓
MS21042L3 ✓	Nut	10 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	S218152 ✓
MS21059L3 ✓	Nut Plate	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S221609 ✓
MS35206-229 ✓	Screw	14 Ea (7 ea) ✓	110-Packaging 1 - Pick Kit	S237728 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	20 Ea (10 ea) ✓	110-Packaging 1 - Pick Kit	ol S228841 ✓
NAS1149FN616P ✓	Washer (AN960-6L)	28 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	S144957 ✓
NAS1149FN816P ✓	Washer (AN960-8L)	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S147316-25 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	10	402	0
	AN525-10R6	4	265	0
	AN525-832R7	4	37	0
	CB200	2	33	0
	D3802-1	4	234	0
	D4435-9	4	23	0
	D4436-041	2	2	0
	D4441-1	4	216	0
	D4730-020-030	2	6	0
	D4971-041	2	4	0
	D5076-041	2	3	0
	MS21042L06	14	292	0
	MS21042L08	4	1,106	0
	MS21042L3	10	1,678	0
	MS21059L3	4	133	0
	MS35206-229	14	46	0
	NAS1149F0332P	20	3,910	0
	NAS1149FN616P	28	373	0
	NAS1149FN816P	4	159	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Completed By Lead hand / Supervisor QC / QA Coordinator	